RMS/ELEC - 1015

FHEA SHE	A NAME, QTY, &		Alline Beene	MSS 1 P/W: 5114UF1174-34-5 SHEET:
REF. REV		CAUSE TOPE	AILURE EFFECT ON END ITEM	2/1R RATIONALE FOR ACCEPTANCE
S360 3	COMMAND LOGIC QTY-1 REFERENCE SCHEMATIC 2563765	RELEASE AND CAPTURE. CAUSE(S): (1) UTC FAILS H. U108 FAILS L. CO DE DE DE OC CA R1 NO RE EX R1 CO UNI R1 CO RE R1 R1 CO RE R1 R1 CO RE R1 R1 CO RE R1 R1 R1 CO RE R1	DUNDANT PATHS MAINING KUP EE LEASE.	DESIGN FEATURES THE DESIGN UTILIZES PROVEN CIRCUIT TECHNIQUES AND IS IMPLEMENTED USING CMOS LOGIC DEVICES. CMOS DEVICES OPERATE AT LOW POWER AND HENCE DO NOT EMPERIENCE SIGNIFICANI OPERATING STRESSES. THE TECHNOLOGY IS MATURE, AND DEVICE RELIABILITY HISTORY IS WELL DOCUMENTED, ALL STRESSES ARE ADDITIONALLY REDUCED BY DERATING THE APPROPRIATE PARAMETERS IN ACCORDANCE WITH SPAR PAS-PA_003, SPECIAL HANDLING PRECAUTIONS ARE USED AT ALL STAGES OF MANUFACTURE TO PRECLUDE DAMAGE/STRESS DUE TO ELECTROSTATIC DISCHARGE.
	MEUG	SUPERCEDING DATE: 06	<u> ՄԵԼ ԾՐ</u> ԹР	PROVED BY: DATE: 24 JUL 91 CIL REV:

CRITIC	AL ITE	MB LIBT	PR A5	ROJECT: SRMS SS'Y NOMENCLATURE: FE	EU	SYSTEM: ELECTRICAL SUBSYSTEM ASS'Y P/N: 51140F1174-38-5 SHEET: 2
FMEA REF.	TMEA REV.	NAME QTY & DRAWING REF. DESIGNATION	FAILURE MODE AND CAUSE	FAILURE EFFELT DN END ITEM	HOUR / FUNC. 2/1R CRITICALITY	RATIONALE FOR ACCEPTANCE SCREENS: A-PASS, B-PASS, C-PASS
3360	3	COMMAND LOGIC GIY-1 REFERENCE SCHEMATIC 2563765	HODE: LOSS OF RIG RELEASE AND CAPTURE. CAUSE(S): (1) UTC FAILS H. U100 FAILS L.	ARM REMAINS LIMP UNTIL EE MODE SW TO OFF DURING AN AUTO CAPTURE SEQUENCE. CAPYRELEASE WILL BE INHIBITED. WHEN RIG OR DERIG DERIGIDIZE DRIVE WILL OCCUR. IF CARRIAGE RIGIDIZING, MOTOR WILL REVERSE. IF ENTENDED, AND RIGIDIZE COMMANDED, MOTOR WILL STALL OR SLIP CLUTCH. WORST CASE UNEXPECTED PAYLDAD MOTION. INCOMPLETE CAPTURE/RELEASE SEQUENCE. UNABLE TO REDUNDANT PAYRS REMAINING BACKUP EE RELEASE.	ENVIRONMENTAL O VIBRATION: O THERMAL: THE EEU IS II EXPOSED TO THE (VIBRATION AND THE END EFFECTESIS (19518) WHICH VERIFIE OUALIFICATION: O VIBRATION: O VIBRATION: O THERMAL: O HUMIDITY: O EMC: FLIGHT CHECK	JBJECTED TO THE FOLLOWING ACCEPTANCE TESTING AS AN SRU. LEVEL AND DURATION REFERENCE TABLE 6 +70 DEGREES C TO -25 DEGREES C (1 1/2 CYCLES) MIEGRATED INTO THE END EFFECTOR AND IS FURTHER E END EFFECTOR ACCEPTANCE TEST ENVIRONMENTS TO THERMAL VACUAM). TOR ASSEMBLY IS PART OF THE INTEGRATED RMS SYSTEM RMS STRONGBACK TEST AND TP552 FLAT FLOOR TEST) S THE ABSENCE OF THE FAILURE MODE. TESTS MBJECTED TO THE FOLLOWING SRU QUALIFICATION TEST LEVEL AND DURATION - REFERENCE TABLE 6 200/11MS - 3 ANES (6 DIRECTIONS) +81 DEGREES C TO -36 DEGREES C (6 CYCLES) 1 X 10**-6 TORR TESTED IN THE END EFFECTOR MUNIDITY TEST. MIL-SID-461 AS MODIFIED BY SL-E-0002 (TESTS CEO1, CEO3, CSO1, CSO2, CSO6, REO1, REO2 (N/B) RSO1).
•				ALTE NE NET ME		

CRITICAL ITEMS LIST

PROJECT: SRMS ASS'Y NOMENCLATURE: EEEU

SYSTEM: ELECTRICAL SUBSYSTEM ASS'Y P/N: \$1140F1174-3E-5

PHEA REF.	FHEA REV.	NAME QTY & DRAWING REF.	FAILURE MODE AND	FAILURE EFFECT	HDWR / FUNC. RATIONALE FOR ACCEPTANCE
		DESIGNATION	CAUSE	END ITEM	CRITICALITY SCREENS: A-PASS, B-PASS, C-PASS
3360	3	COMMAND LOGIC GTY-1 REFERENCE SCHEMATIC 2563765	MODE: LOSS OF RIG RELEASE AND CAPTURE. CAUSE(S): (1) U7C FAILS N. U10B FAILS L.	ARM REMAINS LIMP UNTIL EE MODE SW TO OFF DURING AN AUTO CAPTURE SEQUENCE, CAPTRELEASE WILL BE INHIBITED, WHEN RIG OR DERIG COMMANDED, DERIGIDIZE DRIVE WILL OCCUM. IF CARRIAGE RIGIDIZING, MOTOR WILL REVERSE. IF EXTENDED, AND RIGIDIZE COMMANDED, HOTOR WILL STALL OR SLIP CLUTCH. WORST CASE UNEXPECTED PAYLOAD MOTION. INCOMPLETE CAPTURETELEASE SEQUENCE, UNABLE TO RELEASE PAYLOAD, CREW ACTION REG. REDUNDANT PATHS REMAINING BACKUP EE RELEASE.	UNIIS ARE MANUFACTURED UNDER DOCUMENTED QUALITY CONTROLS. THESE CONTROLS ARE EXERCISED THROUGHOUT DESIGN PROCUREMENT, PLANNING, RECEIVING, PROCESSING, FABRICATION, ASSEMBLY, TESTING AND SHIPPING OF THE UNIIS. MANDATORY IMSPECTION IS PREMICATED VARIOUS CONTROL LEVELS. EEE PARTS IMSPECTION IS PERFORMED AS REQUIRED BY SPAR-RMS-PA.QO3. EACH EEE PART IS QUALIFIED AT THE PART LEVEL TO THE REQUIREMENTS OF THE APPLICABLE SPECIFICATION. ALL EEE PARTS ARE 100X SCREENED AND BURNED IN, AS A MINIMAM, AS REQUIRED BY SPAR-RMS-PA.QO3. BY THE SUPPLIER. ADDITIONALLY, EEE PARTS ARE 100X RE-SCREENED IN ACCORDANCE WITH REQUIREMENTS, BY AN INDEPENDENT SPAR APPROVED ITSTING FACILITY. DPA IS PERFORMED AS REQUIRED BY PA.QO3 ON A RANDOMLY SELECTED SX OF PARTS, MANIMAN SPIECES MINIMAM 3 PIECES FOR EACH LOT MUMBER/DATE CODE OF PARTS RECEIVED. UTRE IS PROCURED TO SPECIFICATION MIL-W-22759 OR MIL-W-81381 AND INSPECTED AND TESTED TO MASA JSCHOBOOD STANDARD MUMBER 95A. RECEIVING INSPECTION VERIFIES THAT ALL PARTS RECEIVED ARE AS IDENTIFIED IN THE PROCUREMENT DOCUMENTS, THAT NO PHYSICAL DAMAGE HAS OCCUMENTS PROVIDE ADEQUIRE TRACEABILITY INFORMATION AND SCREENING DATA CLEARLY IDENTIFIES ACCEPTABLE PARTS. PARTS ARE IMSPECTED THROUGHOUT MANUFACTURE AND ASSEMBLY AS APPROPRIATE TO THE MANUFACTURING STAGE COMPLETED. THESE IMSPECTIONS INCLUDE, PRINTED CIRCUIT BOARD INSPECTION FOR CRRECT SOLDERING, WIRE LOOPING, STRAPPING, ETC. OPERATORS AND INSPECTORS ARE TRAINED AND ADEQUACY OF PLATED THROUGH HOLES, COMPONENT MOUNTING IMSPECTION FOR CORRECT SOLDERING, WIRE LOOPING, STRAPPING, ETC. OPERATORS AND INSPECTION POINT) P.C. BD. INSTALLATION INSPECTION, CHECK FOR CORRECT BOARD LOCKMANSHIP (SPAR/GOVERNMENT REP. MANDATORY IMSPECTION POINT) P.C. BD. INSTALLATION INSPECTION, CHECK FOR CORRECT BOARD LOWER TIPE TO ANSA MIRE STORY INSPECTION POINT) P.C. BD. INSTALLATION MORPHANDATORY INSPECTION POINT) PRE-ACCEPTANCE RESPONDENT OF MANDATORY INSPECTION POINT). PRE-ACCEPTANCE RESPONDENT OF MARCHANDATORY INSPECTION POINT).

PREPARED BY:

MFWG

SUPERCEDING DATE: 06 OCT 87

APPROVED BY:

DATE: 24 JUL 91

CIL REV: 2

MEA NEF.	FMEA NAME GTY & ORAULNG REF. DESIGNATION	FAILURE MODE AND CAUSE	FAILURE EFFECT ON END ITEM	HOUR / FUNC. RATIONALE FOR ACCEPTANCE 2/1R CRITICALITY SCREENS: A-PASS, B-PASS, C-PASS A TEST READINESS REVIEW (TRR) WHICH INCLUDES VERIFICATION OF
3360	COMMAND LOGIC OTY-1 REFERENCE SCHEMATIC 2563765	MODE: LOSS OF RIG RELEASE AND CAPTURE. CAUSE(S): (1) UTC FAILS N. U108 FAILS L.	ANH REMAINS LIMP UNTIL EE MODE SW TO OFF DURING AW AUTO CAPTURE SEQUENCE. CAP/RELEASE VILL BE INHIBITED. WHEN RIG OR DERIG COMMANDED DERIGIDIZE DRIVE WILL OCCUM. IF CARRIAGE RIGIDIZING, MOTOR WILL REVENSE. IF EXTENDED, AND RIGIDIZE COMMANDED HOTOR WILL STALL OR SLIP CLUTCH. WORST CASE UNEXPECTED PAYLOAD HOTION. INCOMPLETE CAPTURE/RELEASE SEQUENCE. UNABLE TO RELEASE PAYLOAD. CREW ACTION REQ. REDUNDANT PATHS REMAINING BACKUP EE RELEASE.	TEST PERSONNES, TEST DOCUMENTS, TEST EQUIPMENT CALIBRATION/ VALIDATION STATUS AND HARDMANE CONFIGURATION IS CONVENED BY VALIDATION STATUS AND HARDMANE CONFIGURATION IS CONVENED BY VALIDATION STATUS AND HARDMANE CONFIGURATION IS CONVENED BY VALIDATION STATUS RELIABILITY, CONFIGURATION CONFOCT, SUPPLIER AS APPLICABLE, AND THE GOVERNMENT REPRESENTATIVE, PRIOR TO THE START OF ANY FORMAL TESTING (ACCEPTANCE OR QUALIFICATION). ACCEPTANCE TESTING (APP) INCLUDES ANSIENT PERFORMANCE, THERMAL AND VIBRATION TESTING, (SPAR/GOVERNMENT REP. INTEGRATION OF UNIT TO END EFFECTOR ASSY - INSPECTIONS INCLUDE GROUNDING CHECKS, CONNECTERS FOR BEAT OF PUSHBACK CONTACTS, VISUAL, CLEANLINESS, INTERCONNECT WIRING ETC. AND POWER-UP TEST TO SPAR INSPECTION TEST PROCEDURE ITP-251D. PRE-ACCEPTANCE TESTING (ATP) INCLUDES, ANSIENT, VISUAL CLEANLINESS, INTERCONNECT WIRING ETC. AND POWER-UP LOWER TIER INSPECTION COMPLETION, WHICH INCLUDES AN AUDIT OF LOWER TIER INSPECTION COMPLETION, AS BUILT CONFIGURATION VERIFICATION TO AS DESIGN ETC., (MARDATORY INSPECTION POINT). ACCEPTANCE TESTING (ATP) INCLUDES, AMBIENT, VISRATION AND THERMAL-VAC TESTING, (SPAR/GOVERNMENT REP MANDATORY INSPECTIONS ON THE FETTING, THE INTEGRATION OF MECHANICAL ARM SUBASSEMBLIES AND THE FLIGHT CABIN EQUIPMENT TO FORM THE SAMS. INSPECTIONS ARE PERFORMED AT EACH PHASE OF INTEGRATION WHICH INCLUDES GROUNDING CHECKS, THRU WIRTING CHECKS, MITHING ROUTING, INTERFACE CONNECTORS FOR BEHY OR PUSH BACK CONTACTS ETC. SAMS SYSTEMS TESTING - STRONGBACK AND FLAT FLOOR AMBIENT PERFORMANCE TEST. (SPAR/GOVERNMENT REP MANDATORY INSPECTION POINT)

PRITICAL ITEMS LIST	RIT	TICAL	ITEMS	LIST
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PROJECT: SRMS ASS'Y NOMENCLATURE: EERO

SYSTEM: ELECTRICAL SUBSYSTEM
ASS'Y P/N: 51120F1174-3E-5

SHEET: FMEA REV. NAME OTY & DRAWING REF. HODE FAILURE EFFECT HDWR / FUNC. 2/1R **RATIONALE FOR ACCEPTANCE** REF. DESIGNATION Ε END ITEM CRITICALITY. SCREENS: A-PASS, B-PASS, C-PASS 3360 3 COMMAND ARN REMAINS LIMP UNTIL EE MODE SW TO OFF MOUL: FAILURE HISTORY LOGIC GIT-1 LOSS OF RIG REFERENCE SCHEMATIC CAPTURE. DURING AN AUTO THERE HAVE BEEN NO FAILURES ASSOCIATED WITH THIS FAILURE MODE ON THE SRMS PROGRAM. 2563765 CAPTURE CAUSE(\$): SEQUENCE. (1) UTC FAILS H. CAP/RELEASE VILL BE INHIBITED. WHEN UIOS FAILS RIG OR DERIG COMMANDED DERIGIDIZE DERIGIDIZE
DRIVE WILL
OCCUR. IF
CARRIAGE
RIGIDIZING,
MOTOR WILL
REVERSE. IF
ENTENDED, AND
RIGIDIZE
COMMANDED,
MOTOR WILL
STALL OR SLIP
CLUTCH. WORST CASE UNEXPECTED PAYLOAD MOTION. INCOMPLETE CAPTURE/RELEASE SEQUENCE. UNABLE TO RELEASE PAYLOAD. CREW ACTION REDUNDANT PATHS REMAINING BACKUP EE RELEASE.

PREPARED BY:

MFWG

SUPERCEDING DATE: 06 OCT 87

APPROVED BY:

DATE: 24 JUL 91

CIŁ REV: 2

CRITICAL ITEMB LIST

		,	STY NOMERCLAS	SYSTEM: ELECTRICAL SUBSYSTEM ASS'Y P/N: 51140F1174-38-5 SHEET:
	MEA NAME OTY & EV. DRAWING REF. DESIGNATION	FAILURE HODE AND CAUSE	FAILURE EFFECT ON END 11EM	NIGG. 19MC. RATIONALE FOR ACCEPTANCE 2/1R CRITICALITY SCREERS: A-PASS, B-PASS, C-PASS
3360	3 COMMAND LOGIC OTY-1 REFERENCE SCHEMATIC 2563765	HODE: LOSS OF RIG RELEASE AND CAPTURE. CAUSE(S): (1) U7C FAILS H. U10D FAILS L.	ARM REMAINS LIMP UNTIL EE MODE SW TO OFF DURING AN AUTO CAPTURE SEQUENCE. CAP/RELEASE WILL BE INHIBITED. WHEN RIG OR DERIG COMMANDED. DERIGIOTZE DRIVE WILL OCCUM. 1F CARRIAGE RIGIDIZING, MOTOR WILL REVERSE. IF EXTENDED, AND RIGIDIZE COMMANDED HOTOR WILL STALL OR SLIP CLUTCH. WORST CASE UNEXPECTED PAYLOAD MOTEON. INCOMPLETE CAPTURE/RELEASE SEQUENCE. UNABLE TO RELEASE PAYLOAD. CREW ACTIOM REQ. REDUNDANT PATHS REMAINING BACKUP EE RELEASE.	OPERATIONAL EFFECTS UNABLE TO RIGIDIZE/DERIGIDIZE. 1F FAFLURE OCCURS DURING RIGIDIZE SEQUENCE. THE CARRIAGE WILL NOT COMPLETELY RIGIDIZE AND ARM WILL REMAIN LIPH JF IF IN AUTO MODE. OPERATOR WILL DETECT OFF NOMINAL OPERATION OF THE EE. CREW ACTION THE EE MODE SUITCH SHOULD BE TURNED OFF. CREW SHOULD OBSERVE THE CAPTURE SEQUENCE AND DETERMINE THAT THE GRAPPLE FIXTURE HAS BEEN DRAWN FAR ENOUGH INTO THE EE TO PROHIBIT PAYLOAD ROTATIONS. 1F THE INTERFACE DOES NOT APPEAR RIGID, ATTEMPT TO RIGIDIZE IN THE ALTERNATE MODE. IF RIGIDIZE IS UNSUCCESSFUL, ATTEMPT REPORT OF REASE USING A PRIMARY EE MODE. IF SHARES DOWN! OPEN, ATTEMPT TO RELEASE IN BROKEN PHODE. IF SHARES DOWN! OPEN, ATTEMPT TO RELEASE IN BROKEN PHODE. IF SHARES OPEN, MANEUVER THE ANN AWAY TROM THE PAYLOAD. IF SHARES OFTEN, ANALOYER ARM AWAY TROM THE PAYLOAD. ANALOYER THE MAY TROM THE PAYLOAD. TO SHARE SHAMOT BE OPENED IN ANY MODE, THEN THE ARM/PAYLOAD COMBINATION CAM BE JETTISONNED. CREW TRAINING CREW TO BE TRAINED TO RECOGNIZE OFF HOMINAL OPERATION OF THE EE AND TO TURN MODE SWITCH TO OFF AFTER SPEC TIME AND MANEUVER THE ORBITER AWAY FROM A FREE FLYING PAYLOAD AT ANY TIME DURING ARM OPERATIONS. MISSION CONSTRAINT WHEN CAPTURING A FREE FLYING PAYLOAD THE EE MUST BE FAR ENOUGH AWAY TROM STRUCTURE TO PROHIBIT CONTACT REGARDLESS OF PAYLOAD ROTATIONS. OMRSD OFFLINE PERFORM MANUAL EE CAPTURE, RIGID AND RELEASE. VERTEY CORRECT TIME FOR CLOSED FLAG, RIGID FLAG, AND OPEN FLAG TO CHARGE STATE. OMRSD ONLINE INSTALLATION HOME OMRSD ONLINE INSTALLATION PERFORM MANUAL EE CAPTURE. REGID AND RELEASE. VERTEY CORRECT TIME FOR CLOSED FLAG, RIGID FLAG, AND OPEN FLAG FOR THE PERFORM MANUAL EE CAPTURE. REGID AND RELEASE. VERTEY CORRECT TIME FOR CLOSED FLAG, RIGID FLAG, AND OPEN FLAG VERTEY CORRECT TIME FOR CLOSED FLAG, RIGID FLAG, AND OPEN FLAG VERTEY CORRECT TIME FOR CLOSED FLAG, RIGID FLAG, AND OPEN FLAG VERTEY CORRECT TIME FOR CLOSED FLAG, RIGID FLAG, AND OPEN FLAG VERTEY CORRECT TIME FOR CLOSED FLAG, RIGID FLAG, AND OPEN FLAG VERTEY CORRECT TIME FOR

CRITICAL ITEMS LIST

PROJECT: SRMS ASS'Y MOMENCLATURE: EEEU

SYSTEM: ELECTRICAL SUBSYSTEM
ASS'Y P/N: \$114UF1174-38-5 SHEET: 7

FMEA REF.	FHEA REV.	NAME OTY & DRAWING REF. DESIGNATION	FAILURE MODE AND CAUSE	FAILURE EFFECT ON END ITEM	HOWR / FUNC. RATIONALE FOR ACCEPTANCE 2/1R CRETICALITY SCREENS: A-PASS, B-PASS, C-PASS
3360	3	COMMAND LOGIC GIV-1 REFERENCE SCHEMATIC 2563765	MODE: LOSS OF RIG RELEASE AND CAPTURE. CAUSE(S): (1) U7C FAILS M. U10B FAILS L.	ARM REMAINS LIMP UNTIL EE MODE SW TO OFF DURING AM AUTO CAPTURE SEQUENCE. CAPTURE SEQUENCE. CAPTURE SEQUENCE. CAPTURE SEQUENCE. CAPTURE SEQUENCE. CAPTURE SEQUENCE. CAPTURE RIGO COMMANDED, DERIGIDIZE DRIVE WILL OCCUR. !F CARNIAGE RIGOIDIZING, MOTOR WILL REVERSE. IF EXTENDED, AND RIGOIDIZE COMMANDED, MOTOR WILL STALL OR SLIP CLUTCH. WORST CASE UNEXPECTED PAYLOAD MOTON. INCOMPLIE CAPTURE/RELEASE SEQUENCE. UNABLE TO RELEASE PAYLOAD. CREW ACTIOM REQ. REDUNDANT PATHS REMAINING BACKUP EE RELEASE.	TO CHANGE TO GREY.
DATELETS A		Et Mo	PUREACTRING DATE		ARBOURN AV.

PREPARED BY:

MFWG

SUPERCEDING DATE: 06 OCT 87

APPROVED BY:

DATE: 24 JUL 91

CIL REV: 2